CUTTING LIST
Top-  14 x 14 x 14
Bottom-  14 x 14 x 14
Back-  14 x 14 x 14
Sides-  14 x 6 1/2 x 14
Pilaster-  6 1/2 x 6 1/2 x 14
Front-  6 1/2 x 14 x 14
Door-  14 x 3 1/4 x 14
Perforation-  14 x 14 x 14

TOP VIEW

HALF SLEEVE

12" x 1/4 in Brass Smoking Rod
2 - 1/2" long staples
2 - 3" x 1/4 flat head wood screws

SILVER-CASE Framed w/ Vertical Bars
(Sandwich Style)

SECTION A-A
A-A-A-A
A-A-A-A
A-A-A-A
A-A-A-A
A-A-A-A
A-A-A-A
A-A-A-A
A-A-A-A

NOTES
1) The # 2 NFJ CASE is used for finches larger than Americans up to and including John D. Rockefeller.
2) Cabinet-grade hardwood plywood is recommended.
3) Box is assembled with 2 1/4" and 1 1/4" screws.
4) All dimensions are given in inches unless otherwise specified.
5) Dimensions are given for internal 14" plywood; however, you must check the actual thickness of the material you are using and adjust these dimensions to achieve the specified overall size.
6) Plans are drawn to accommodate 3/8" grain fronts.
7) Door inner and outer are framed with 1/4" oval brass bezel rings.
8) 20" x 16" to be recessed into back side (40/60%), this 20" x 16" is bent 1/4" and drawn into door. Drive a staple into frame, then staple frame inside as shown. Frame is attached to case w/ 2 additional staples. Insert from loop as shown, measure 3 1/2" and bend 2 1/2", cut 1 additional bend, insert through hole in door, bend end down. See "Frame View".
9) Painting: Exterior - Black Mahogany. Interior - White, Rollo Beige (Gunderson
10) Valspar) "2660" (Very dark, 85% black; 95% black; Very black), or "White Beige" (Gunderson's white) (Note: The above instructions are not mandated by NFJ at this time but may be in the near future.)

RIGHT SIDE VIEW

NATIONAL FINCH SOFTBILL SOCIETY
STANDARD SHOW CADE

MODIFIED MODEL
FALSE TOP
1/8" THICK X 6" X 17-1/3"
30° CHAMFER ON BOTH EDGES PARALLEL TO EACH OTHER

BACK
1/4" THICK X 10-7/8" X 18"

BOTTOM
1/4" THICK X 10" X 18"